

**DOLCHEM<sup>®</sup>**

**Quality Chemicals**

**Food Additives  
& Ingredients**



*We've been with  
our customers for  
more than a  
decade.*

**DOLCHEM<sup>®</sup> provides enterprises  
with products of consistent quality  
and good quality-price ratio.**

- ✓ Improve the taste and appearance.
- ✓ Increase the shelf life of your products.

# ACESULFAME K

**Acesulfame K is an artificial sweetener. It is roughly 200 times sweeter than normal sugar.**

- ✓ Used in foods and beverages as a low-calorie sweetener.
- ✓ It does not break down under high temperatures and so can be used in processed food and in cooking.

Used in:  
soft and instant drinks,  
chewing gum,  
gelatins,  
pudding desserts,  
tabletop sweeteners  
and baked products.

**Appearance:** white crystalline  
**Odor:** odorless  
**Melting point:** 229°C~232°C  
**Solubility:** freely in water;  
slightly in alcohol



# ASCORBIC ACID

**Ascorbic Acid is used as an antioxidant food additive, which provides multiple benefits for food products.**

- ✓ Slowing the oxidation preserves color and freshness;
- ✓ Prevent microbial growth;
- ✓ Preventing spoilage and preserving freshness.

Used as preservative in a vast array of food products such as:  
bread, cured meats,  
jams and jellies, other  
sauces and spreads

**Appearance:** white powder  
**Odor:** odorless  
**Solubility:** soluble in water



# ASPARTAME

**Aspartame is a low-calorie, intense artificial sweetener.**

✓ Approximately 200 times sweeter than sugar;

✓ It has been approved for use as “general purpose sweetener” which makes it a real substitute for white sugar.

**Appearance:** white crystalline powder or granular.  
**Odor:** odorless  
**Density:** 1.28g/cm<sup>3</sup>  
**Melting point:** 248°C~250°C  
**Boiling point:** 535.8°C at 760 mmHg  
**Solubility:** soluble in water  
**Available mesh sizes:**  
+100 mesh (powder)  
60~100 mesh (fine granule)  
20~60 mesh (granule)

✓ Used as a food additive in drinks, desserts, sweets, dairy, chewing gums, energy-reducing and weight control products and as a table-top sweetener.



# CITRIC ACID

**Citric Acid is widely used in food industry to improve flavor and can be of two types: Anhydrous and Monohydrate.**

✓ Citric Acid Anhydrous has the ability to retard discoloration and retain flavor and vitamins. It can be used in flavorings, candy, gelatin, jams, jellies, soft drinks and fruits.

✓ Citric Acid Monohydrate is widely used as:

- An acidity regulator in processed fruit and vegetable, in juice, soft drink and sauce;
- A preservative in canned food to inhibit microbial development;
- An antioxidant: in juice to maintain appearance and taste.



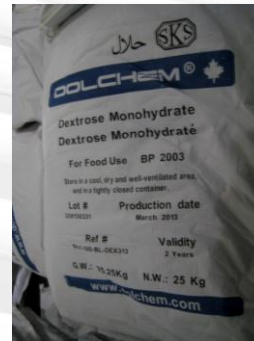
**Appearance:** White crystal.  
**Solubility:** Soluble in water.

# DEXTROSE MONOHYDRATE

**Dextrose Monohydrate is used as an nutritional agent for cardiovascular stimulation, diuresis and detoxity.**

- ✓ Sweetening and coating ( bubble gums);
- ✓ Improves color and gloss of the product;
- ✓ Controls ice crystals and body of frozen dairy products;
- ✓ Controls sweetness and preserving properties in canned vegetables and fruits.

**Appearance:** white crystal or crystalline powder  
**Odor:** odorless  
**Taste:** sweet taste



# GLUCOSE

**Glucose is mainly used to add sweetness.**

- ✓ Helps stabilize frosting, cake batter, cookies, ice cream, syrup, jams and etc.
- ✓ Prevents crystalizing water, which is important when making frozen desserts (ice cream, custard and sorbet);
- ✓ Helps cured meat stay moist and keep the product stable on the shelf life for an extended period for time.

**Appearance:** white crystalline powder  
**Odor:** odorless  
**Taste:** sweet taste  
**Particle size:** 60mesh





# MENTHOL

**Menthol is a flavoring agent in the food industry: candy, chewing gums, beverage.**

Other uses of Menthol:

- ✓ It is used in medicine for its local anesthetic and counterirritant properties, in decongestants for chest and sinuses (cream, patch or nose inhaler).
- ✓ It is also used in the personal care and cosmetics industries (lips balm, shampoo, tooth-pastes, mouthwash, after-shave).

**Appearance:** colorless, transparent hexagonal or needlelike crystals.  
**Odor:** close to natural mint.  
**Flash point:** 101°C  
**Solubility:** practically insoluble in water, very soluble in ethanol (96%) and light petroleum, freely soluble in fatty oils and in liquid paraffin, very slightly soluble in glycerol



# PHOSPHORIC ACID

Phosphoric acid is used as a food additive to acidify various foods.

It is also used as a nutrients source for yeast in wine brewery.

Used for a vast range of products such as:  
meat, cheese, jam, jellies, non-alcoholic beverages

**Appearance:** colorless viscous liquid  
**Odor:** odorless  
**Melting point:** 21°C  
**Boiling point:** 158 °C  
**Decomposition temperature:** 300 °C.  
**Specific gravity:** 1.6850 g/cm<sup>3</sup>  
**Solubility:** miscible in water



# POTASSIUM SORBATE

**Potassium Sorbate has worldwide approval and is successfully utilized in the food and beverage industries.**

- ✓ preservative abilities against a wide variety of microorganisms;
- ✓ effective in improving the texture, the stability, the color and the taste of the final product.

**Appearance:** white crystalline granular  
**Odor:** odorless  
**Flash point:** 270 °C  
**Decomposition temperature:** 270 °C  
**Solubility:** 58.2% in water (@ 20 °C)



# TRISODIUM CITRATE DIHYDRATE

Trisodium citrate dehydrate is mainly used as flavoring agent, buffer, emulsifier, bulking agent, stabilizer and preservative.

✓ A combination between sodium citrate and citric acid can be used in a variety of jams, jelly, juice, drinks, cold drinks, dairy products and pastries gelling agents, flavoring agents and nutritional supplements.

✓ It is a sequestrant: it enhances the effectiveness of other antioxidants, regulates acidity and has pH adjuster properties.

✓ It controls acidity in carbonated drinks, evaporated milk and dry soup mixes.

**Appearance:** white granular  
20~100 mesh  
**Odor:** odorless  
**Specific gravity:** 1.665  
**Melting Point:** > 300 °C  
**Decomposition temperature:**  
> 230 °C  
**Solubility:** soluble in water

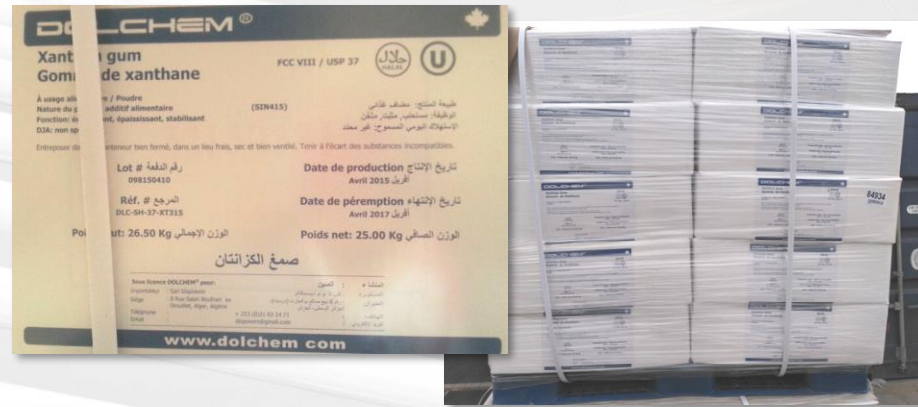


# XANTHAN GUM

**Xanthan gum is an effective thickening agent and stabilizer which prevents ingredients from separating.**

- ✓ Prevents oil separation by stabilizing the emulsion in salad dressings and sauces;
- ✓ Helps create the desired texture in many ice creams;
- ✓ Used as a stickiness agent on dough and butter;
- ✓ Helps suspend solid particles such as spices.

**Appearance:** white crystalline powder or granular  
**Odor:** odorless  
**Specific gravity:** 1.5  
**Solubility:** soluble in hot or cold water  
**Available meshes:** 40/ 60/ 80/ 120/ 200 mesh



And there's more!

Explore our Food Additives  
& Ingredients

**Database**



Security. Reliability.  
Flexibility. Integrity.

Contact us

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**info@dis-company.com**

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Contact details

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**Toronto Headquarter**

300 - 1370 Don Mills Road  
M3B 3N7 Toronto, Ontario, CANADA  
+1 416 499 9040

**Shanghai Office**

2606 Shartex Plaza, No.88 Zunyi South Road  
200336 Shanghai, CHINA  
+86 21 6208 3677 - 78